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	APPLICATION NO.	F	ILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/612,671		07/02/2003		Jeremiah E. Halley	38190/266715	3462
	826	7590 03/10/2004			EXAMINER	
	ALSTON &	BIRD I	LLP	EDMONDSON, LYNNE RENEE		
	BANK OF A	MERICA	PLAZA			
	101 SOUTH	TRYON	STREET, SUITE 40	ART UNIT	PAPER NUMBER	
	CHARLOTT			1725	-	

DATE MAILED: 03/10/2004

Please find below and/or attached an Office communication concerning this application or proceeding.

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	Application No.	Applicant(s)						
4								
Office Action Summary	10/612,671	HALLEY ET AL.						
omoc Action Cummary	Examiner	Art Unit						
The MAII ING DATE of this communication and	Lynne Edmondson	1725						
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply								
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a reply within the statutory minimum of thirty (30) days will be considered timely. - If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication. - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).								
Status								
1) Responsive to communication(s) filed on 02 Jul	Responsive to communication(s) filed on 02 July 2003.							
	action is non-final.							
	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.							
Disposition of Claims								
 4) Claim(s) 1-4 is/are pending in the application. 4a) Of the above claim(s) is/are withdrawn from consideration. 5) Claim(s) is/are allowed. 6) Claim(s) 1-4 is/are rejected. 7) Claim(s) is/are objected to. 8) Claim(s) are subject to restriction and/or election requirement. 								
Application Papers								
9) The specification is objected to by the Examiner.								
10)⊠ The drawing(s) filed on <u>7/2/03</u> is/are: a)⊠ accepted or b)□ objected to by the Examiner.								
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).								
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d). 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.								
Priority under 35 U.S.C. § 119								
 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of: 1. Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. 								
Attachment(s) 1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date	4) Interview Summary (Interview	PTO-413) e tent Application (PTO-152)						

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DETAILED ACTION

Double Patenting

1. The nonstatutory double patenting rejection is based on a judicially created doctrine grounded in public policy (a policy reflected in the statute) so as to prevent the unjustified or improper timewise extension of the "right to exclude" granted by a patent and to prevent possible harassment by multiple assignees. See *In re Goodman*, 11 F.3d 1046, 29 USPQ2d 2010 (Fed. Cir. 1993); *In re Longi*, 759 F.2d 887, 225 USPQ 645 (Fed. Cir. 1985); *In re Van Ornum*, 686 F.2d 937, 214 USPQ 761 (CCPA 1982); *In re Vogel*, 422 F.2d 438, 164 USPQ 619 (CCPA 1970);and, *In re Thorington*, 418 F.2d 528, 163 USPQ 644 (CCPA 1969).

A timely filed terminal disclaimer in compliance with 37 CFR 1.321(c) may be used to overcome an actual or provisional rejection based on a nonstatutory double patenting ground provided the conflicting application or patent is shown to be commonly owned with this application. See 37 CFR 1.130(b).

Effective January 1, 1994, a registered attorney or agent of record may sign a terminal disclaimer. A terminal disclaimer signed by the assignee must fully comply with 37 CFR 3.73(b).

2. Claims 1 and 4 are provisionally rejected under the judicially created doctrine of obviousness-type double patenting as being unpatentable over claims 1 and 10 of copending Application No. 10/612670. Although the conflicting claims are not identical, they are not patentably distinct from each other because both teach a structural assembly comprising first and second members with particular dimensions and a friction welded joint which does not require excessive machining. However, the instant claims call this assembly a preform.

It would have been obvious to one of ordinary skill in the art at the time of the invention that the preform of the instant claims has the same structure as the structural assembly of the '670 claims. Although the method of making the structure is slightly different in each case, the resulting structure is the same.

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This is a <u>provisional</u> obviousness-type double patenting rejection because the conflicting claims have not in fact been patented.

3. Claims 1, 2 and 4 are provisionally rejected under the judicially created doctrine of obviousness-type double patenting as being unpatentable over claims 1 and 10 of copending Application No. 10/319109. Although the conflicting claims are not identical, they are not patentably distinct from each other because both teach a preform for use in forming a structural assembly comprising first and second members with contact/joining surfaces with a friction welded joint which does not require excessive machining. The instant claims accomplish this by forming the preform with particular dimensions. The '109 claims accomplish this by defining an angle between the contact surfaces.

It would have been obvious to one of ordinary skill in the art at the time of the invention that although the method of making the structure is slightly different in each case, the resulting structure is the same

This is a <u>provisional</u> obviousness-type double patenting rejection because the conflicting claims have not in fact been patented.

Claim Rejections - 35 USC § 102

4. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(a) the invention was known or used by others in this country, or patented or described in a printed publication in this or a foreign country, before the invention thereof by the applicant for a patent.

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(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

- (e) the invention was described in (1) an application for patent, published under section 122(b), by another filed in the United States before the invention by the applicant for patent or (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that an international application filed under the treaty defined in section 351(a) shall have the effects for purposes of this subsection of an application filed in the United States only if the international application designated the United States and was published under Article 21(2) of such treaty in the English language.
- 5. Claims 1-4 are rejected under 35 U.S.C. 102(a) as being anticipated by Shantz et al. (USPN 6334571 B1).

Shantz teaches a preform comprising a first structural member (1), a second structural member (2) and a third member (3) joined by friction welding such that the preform has dimensions approximating the dimensions of the machined structural assembly (figures 1 and 2A, col 2 lines 39-49 and col 3 lines 8-19). The members comprise dissimilar materials with at least one layer of steel (col 1 lines 9-25). See also Shantz claim 1.

6. Claims 1, 2 and 4 are rejected under 35 U.S.C. 102(b) as being anticipated by Yagi (USPN 4087038).

Yagi teaches a preform comprising a first structural member (1) and a second structural member (2) joined by friction welding such that the preform has dimensions approximating the dimensions of the machined structural assembly (figures 5 and 6, col 2 lines 15-42 and col 2 line 67 – col 3 line 16). This is accomplished by shaping the members (col 4 lines 38-46) or drawing excess material out (col 4 lines 57-65).

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Members are steel (col 4 lines 9-13). A third member may also be attached (figures 16-17c and col 4 line 57 – col 5 line 10). See also Yagi claim 1.

7. Claims 1-4 are rejected under 35 U.S.C. 102(e) as being anticipated by Claxton (USPN 6386428 B2).

Claxton teaches a preform comprising a first structural member (12), a second structural member (14) and a third member (16) joined by friction welding such that the preform has dimensions approximating the dimensions of the machined structural assembly (figure 1 and col 3 line 25 – col 4 line 16). The members comprise dissimilar materials including titanium and steel (col 3 lines 36-59. See also Claxton claims 1 and 4.

Conclusion

- 8. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. Gapp et al. (USPN 3848389), Mochizuki et al. (USPN 6105849), Thrower et al. (USPN 5111990), Shindo et al. (USPN 6492037 B2), Miyanagi et al. (USPN 2003/0111514 A1) and Shigemoto (JPN 55-128388 A).
- 9. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Lynne Edmondson whose telephone number is (571)

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272-1172. The examiner can normally be reached on Monday through Thursday from 6:30 a.m. to 5 p.m.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Tom Dunn can be reached on (571) 272-1171. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Lynne Edmondson Primary Examiner Art Unit 1725

Art Unit 1725

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